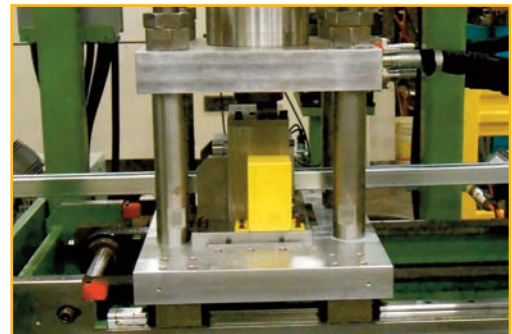


Strut Channel Rollforming Line with Material Handling System

This is a continuous and high performance rollforming line designed to produce 12 GA strut channels in a post-punch, post-cut, continuous operation with variable speeds up to 100 fpm. A Non-Powered Roller Conveyor with pneumatic side discharge automatically "kicks" finished channel to the Strand Conveyor where it is bundle stacked.

Key Features:

- 10K Double Ended Uncoiler with hydraulic mandrel expansion.
- Universal Bottom Driven Rollformer.
- Flying Hydraulic Punch Press with closed loop press accelerator.
- 16 Pass Rafted Rollformer with gear box drive at every station.
- Complete combo roll tooling set for all strut sizes
- Flying Hydraulic Cut-Off Press with closed loop press accelerator.
- Strand Conveyor for manual bundle stacking.
Additional manual strapping required.



A short video of this machine is available on YouTube at: <https://youtu.be/L-lzLIGQqjY>

To learn more please contact:

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