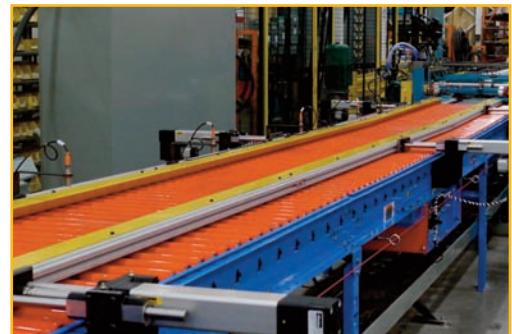
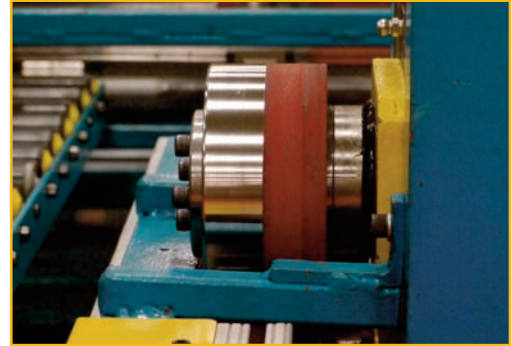


“On-the-fly” Auto Adjust Panel Line with Stiffening Ribs

This is a continuous and high performance garage door rollforming line with a blank feeding operation. The line can run variable speeds from 0 up to max. 200 FPM via variable frequency drive. Top speed is based on the product having material thickness 29 GA (0.014") in pieces 4-ft in length or longer.

Key Features:

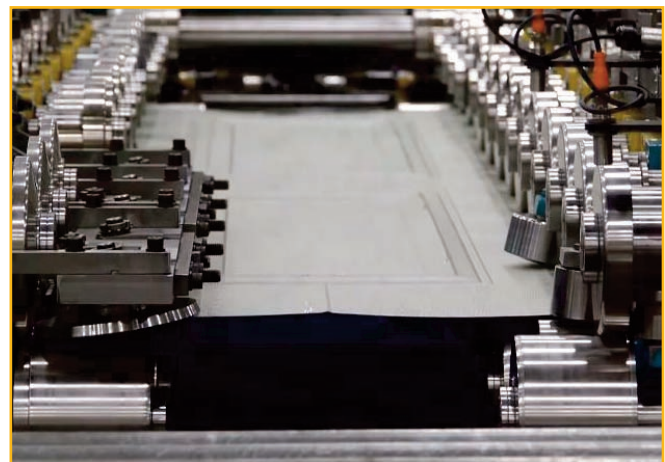
- Powered Roller Conveyor with automated guide adjustment; working range from 18" thru 34" and incorporates slight conveyor angle
- Edge Trimmer Solution with 2 trimmer blades & 2 Scrap Choppers to collect the scrap
- Entry Guide designed to fit pre-cut blank and automatic entry guide to the roll former. Adjustable material guides automatically to cut up to 52" strip width.
- Heavy duty steel fabricated Inboard and Outboard stands and alloyed steel shafts, hardened & ground for longevity. Gear boxes at every station drive the rollformer.
- Duplex Mill Includes jog/reserve remote pendant for the rollformer and includes Variable Speed Direct Torque drive system



A short video of this machine is available on YouTube at: <https://youtu.be/iPHKH7plqoo>

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