

“Hands-Free” Multi Product Rollforming Line

This is a continuous and high performance rollforming line designed to produce products for ‘Just-in-Time’ production. This machine has the ability to perform at variable speeds up to 60 fpm depending on the punching pattern and part lengths. Very much a ‘hands-free’ machine, the entire process is automated from the moment coil leaves the uncoiler until it exits the cut-off.

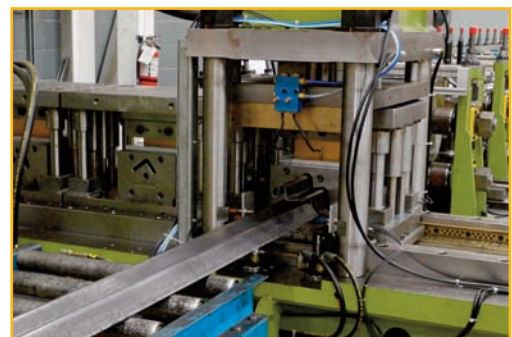
Key Features:

- 10K Double Ended Uncoiler with hydraulic mandrel expansion
- Universal Bottom Driven Rollformer with side by side tooling for ‘Just-in-Time’ production
- Auto Pre-Punch/Notch Press selection System with guiding system and AMS controller as required by ‘Just-in-Time’ production
- Closed Loop Length Control Systems to maintain sufficient coil stock in the line
- Stop and Go Cut-off Hydraulic Press mounted on rollformer base includes: 3 sets of cut-off dies with auto die change system
- Sweep unit with adjustable sweep with roller straightener dedicated for specific profile(s).
- Just two feet of prevailing scrap on both leading and trailing ends of coil.

A short video of this machine is available on YouTube at: <https://youtu.be/RxGX4DXNvM4>

To learn more please contact:

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